

BREAK ALL EDGES
SMOOTH ALL
SURFACES.

INBD

LEFT SHOWN
RIGHT IS OPPOSITE
SCALE DIM. NOT SHOWN

FWD
AN526-10R-6
SCREWS

THESE HOLES
DRILLED AFTER
INSTALLATION,
SEE
STEP 9

6.25

THESE HOLES ARE
DRILLED AFTER
INSTALLATION.
(STEP 9)

WA-3
TONGUE

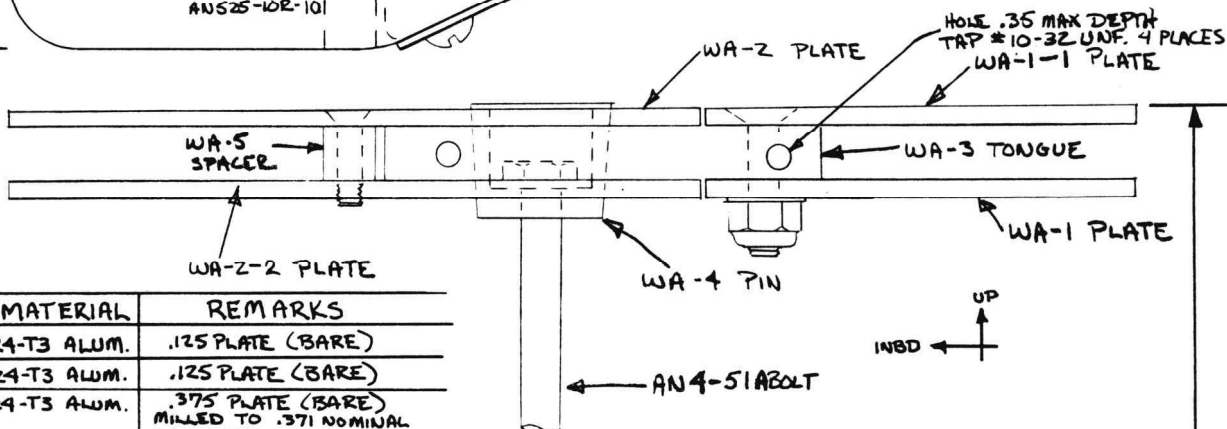
WA-4 PIN

AN509-416R-17
SCREWS
OR
AN525-416R-16

25°

WA6 PLATE

AN509-10R-10
SCREWS
OR
AN525-10R-10



PART NO.	MATERIAL	REMARKS
WA-1 (ALL)	2024-T3 ALUM.	.125 PLATE (BARE)
WA-2 (ALL)	2024-T3 ALUM.	.125 PLATE (BARE)
WA-3 (ALL)	2024-T3 ALUM.	.375 PLATE (BARE) MILLED TO .371 NOMINAL THICKNESS
WA-4 (ALL)	4130 STEEL H.T. TO 125,000 PSI	PINS TAPER 5° (10° INCLUDED) WA4'S DRILLED .250 2 REQ'D WA4-1'S TAPPED 1/4-28 2 REQ'D
WA-5 (ALL)	2024-T3 ALUM.	.375 X .375 BAR
WA-6 (ALL)	2024-T3 ALUM.	.063 PLATE
WA-7 (ALL)	2024-T3 ALUM.	1" O.D X .035 WALL TUBING.

